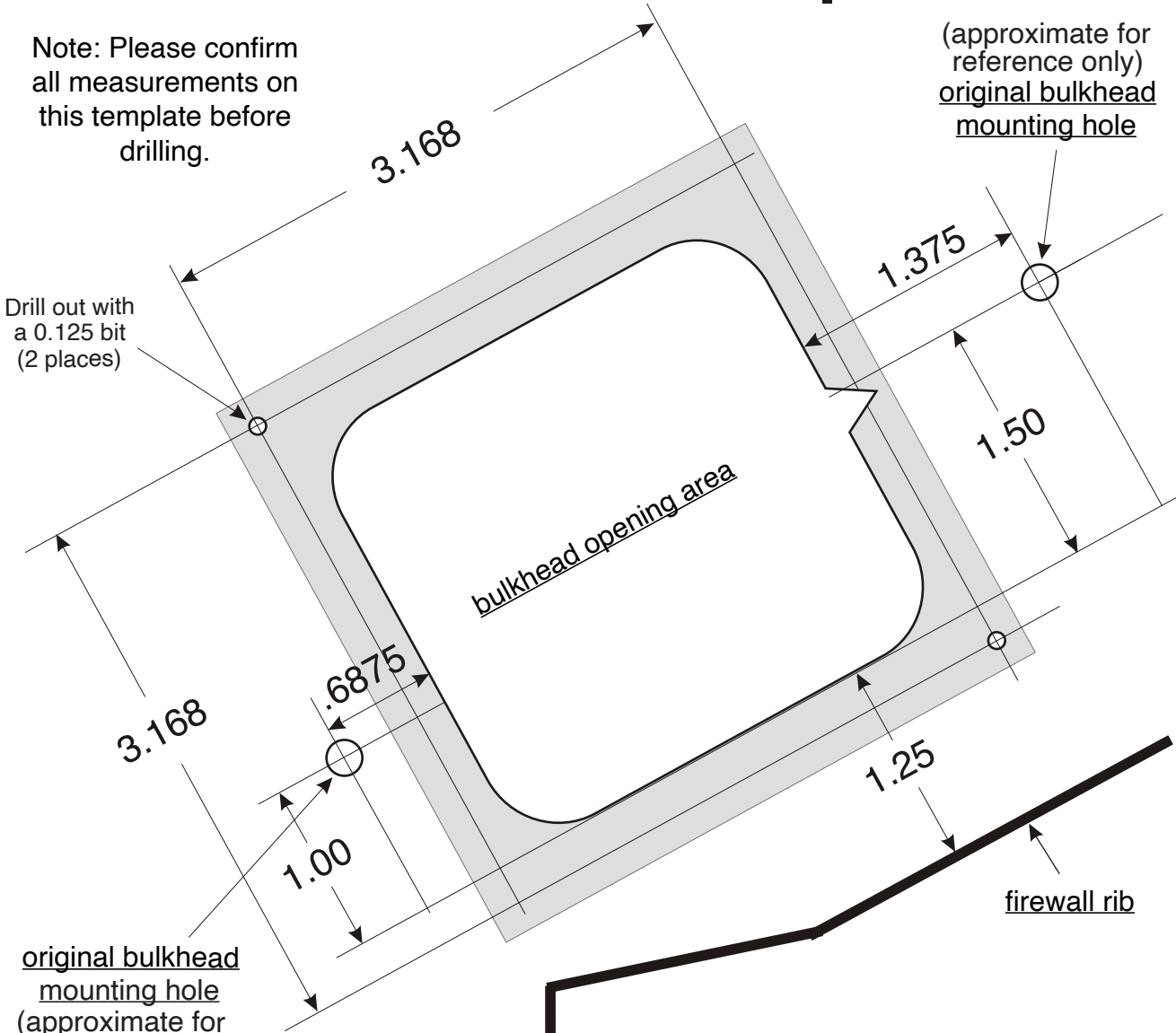


# Template for modification of the firewall on a 1970-74 Cuda and Challenger Classic Update Kit

↑ Top Of Firewall  
Engine Bay Side ↑

Note: Please confirm all measurements on this template before drilling.



Drill out with a 0.125 bit (2 places)

(approximate for reference only)  
original bulkhead mounting hole

original bulkhead mounting hole  
(approximate for reference only)

The only firewall modification needed with this new kit is to drill 2 new 0.125 mounting holes. The stock opening in the firewall is already the proper size for the new bulkhead assembly to fit through. This template can be affixed directly to the firewall or it can be applied to a stiff piece of cardboard or thin plastic, then mounted to the firewall. Be sure to clean any wax, grease, or oil from the area so that the template will stick.

1. Remove the white "bulkhead opening area" from the template and align this open area with the factory firewall opening. You can also use the factory mounting holes and firewall ribs to help locate this template more precisely.
2. Mark the 2 screw holes that need to be drilled out onto the firewall using a marker or by other similar means.
3. Using a center punch, slightly dimple the 2 screw marks that you have transferred onto the firewall so that your drill will not walk when making the new holes. Re-check your 2 marked areas with the template to be sure that they are correct before drilling the 2 new holes.
4. Drill your new mounting holes.
5. Using the 2 provided screws found in the loose piece kit for the 510291 dash harness, affix the new dash harness assembly into the firewall from up under the dash inside of the car.
6. Your mounting procedure is now complete. You may now continue with the installation of your new fuse panel harness.

**PRINT ON ADHESIVE LABEL SHEET**

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